

4
Work Order ID 89803 - 2

89803

Page 1

September 7, 2012 1:06:14 PM

Item ID: D2370 ~~11~~ Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Litter Assembly
 Start Date: 9/07/12 Start Qty: 3.00 *split* *3* Cust Item ID:
 Required Date: 9/10/12 Req'd Qty: 3.00 *3* Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: *12-09-7* Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2370	Rev C

100 PURCHASING 0.00
 100
 Purchasing Memo 0.00
 Purchasing Issue p/o: *17852* Order: Model 12-2A undrilled with grey pad & black belts
 Supplier: Ferno Aviation Letter of compliance required

12-09-7

110 Receive & Inspect for Damage & Mat'l Certs 0.00
 110
 Packaging Memo 0.00
 Packaging Insure that letter of compliance is attached to w/o

6/28/14 (2)

120 QC6- Inspect dimensions to drawing 0.00
 120
 QC Memo 0.00
 Quality Control

DAS 16 12/1/15

280

Work Order ID 89803

89803

Page 2

September 7, 2012 1:06:14 PM

Item ID: D2370 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Litter Assembly
 Start Date: 9/07/12 Start Qty: 3.00 *3* Cust Item ID:
 Required Date: 9/10/12 Req'd Qty: 3.00 *3* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Small Fab	0.00				2x			EB 13/01/15
Small Fab	Memo								
Small Fab	1-Assemble as per Dwg D23702-Drill 0.191" holes as per Dwg D23703- Replace lose rivets with screw per dwg D2370 Apply locktite3-Debur								
140		0.00							
140	QC5- Inspect part completeness to step on W/O	0.00				2			
QC	Memo	0.00							
Quality Control									
150		0.00							
150	Identify as per dwg & Stock Location: 57227	0.00							
Packaging	Memo	0.00							
Packaging									

13/04/15 2

Work Order ID 89803

89803

Page 3

September 7, 2012 1:06:14 PM

Item ID: D2370

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Litter Assembly

Start Date: 9/07/12 Start Qty: 3.00 *3*

Cust Item ID:

Required Date: 9/10/12 Req'd Qty: 3.00 *3*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00


160

QC

Memo

0.00

Quality Control

13/1/16 

10/3-01-15



Picklist Print

September 7, 2012 1:06:13 PM

Page 1

Work Order ID: 89803

Parent Item: D2370

Parent Item Name: Litter Assembly

Start Date: 9/07/12

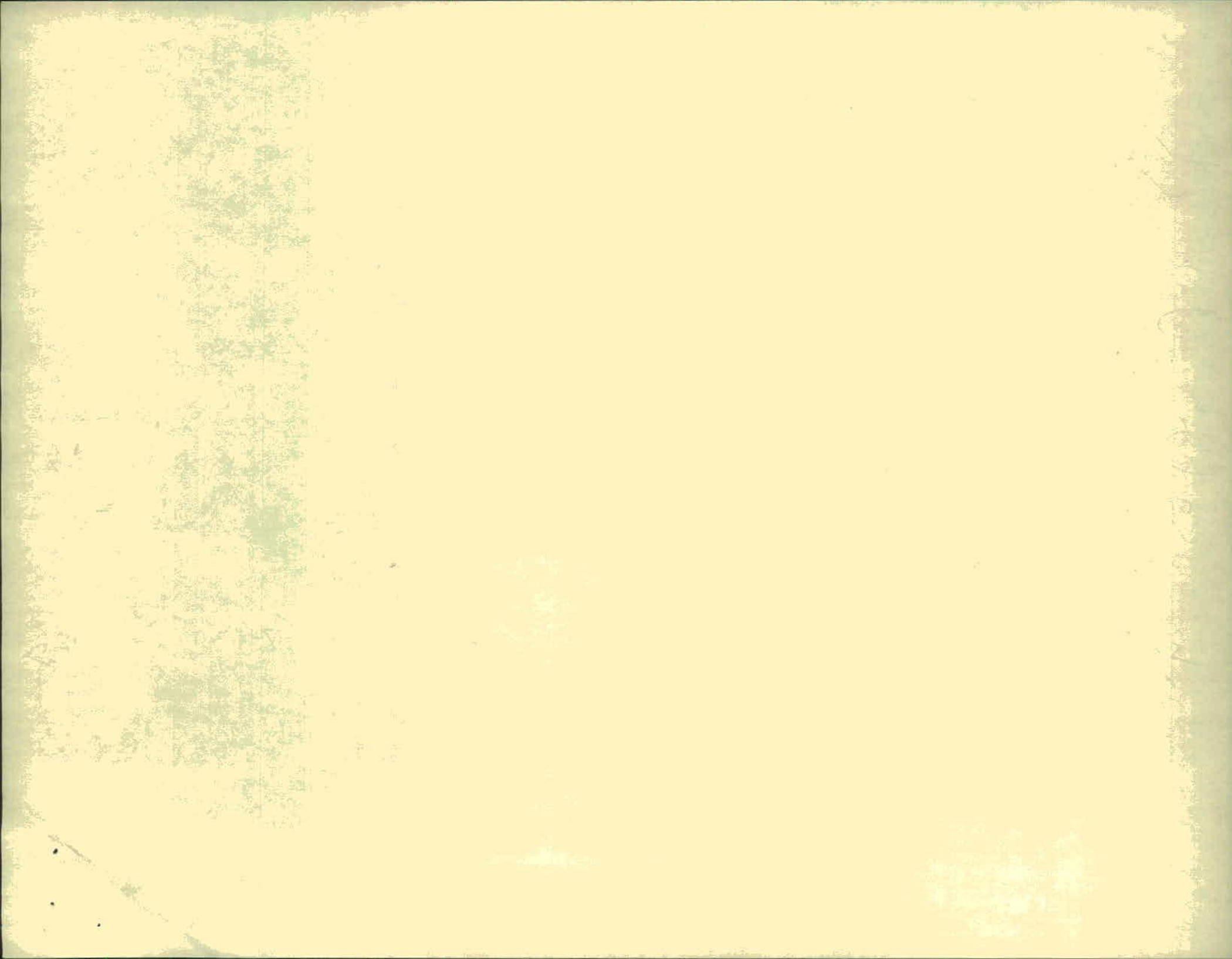
Required Date: 9/10/12

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP D 01.10.10Changed D2484 nut for D3015-1 SM
IPP E 06.12.12 ecn 888 ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD416L Washer	NAS1149D0416J	Purchased	No			130	Each	6.0000	4	12		9/13/01/15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP002	110153	6							
D2370P Litter Assembly		Purchased	No			130	Each	0.0000	1	3		89943	
D2374 Stud		Manufactured	No			130	Each	5.0000	4	12		9/13/01/15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008	79475	5						B88302	
D2378 Bolt		Manufactured	No			130	Each	54.0000	4	12		9/13/01/15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008	79476	29						B94747	
				ST009	89339	25							
D3015-1 Lock Nut		Manufactured	No			130	Each	378.0000	4	12		9/13/01/15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023	14710	378							
MS27039-4-06 Screw		Purchased	No			110	Each	90.0000	2	6		9/13/01/15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST292	119075	90							

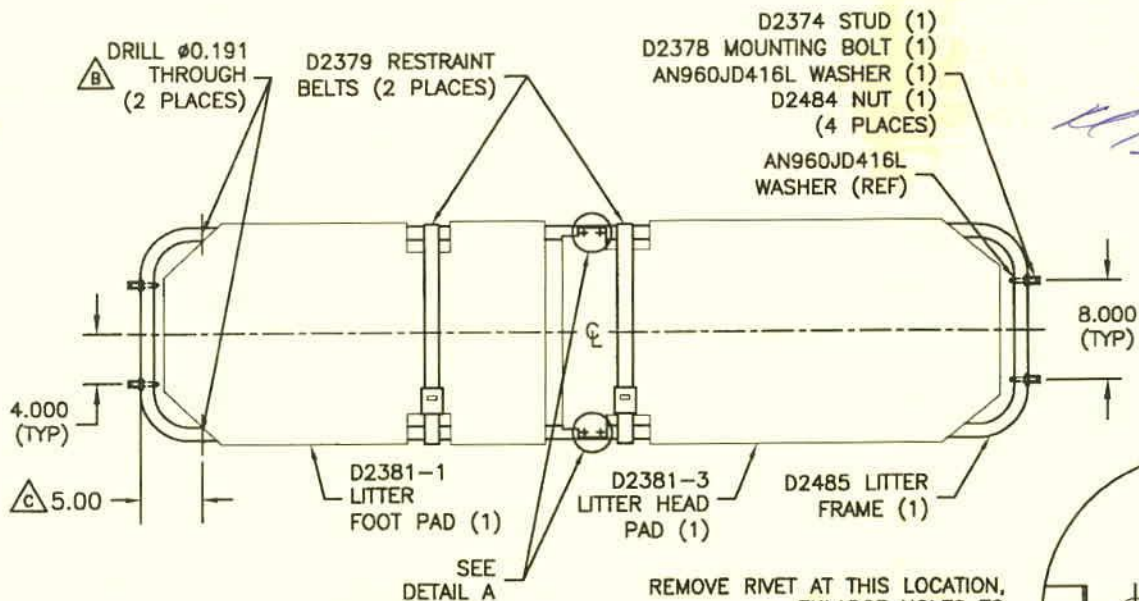


DART

DESIGN KE	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED <i>[Signature]</i>	DRAWING NO. D2370	REV. C SHEET 1 OF 1
DATE 06.11.21	TITLE LITTER ASSEMBLY		SCALE NTS
A	95.02.20	NEW ISSUE	
B	98.06.09	ADDED Ø0.191 HOLES	
C	06.11.21	ADD ALTERNATE FOR D2484, MS SCREWS, TAPPED HOLES, AND 5.00 WAS 5.34	

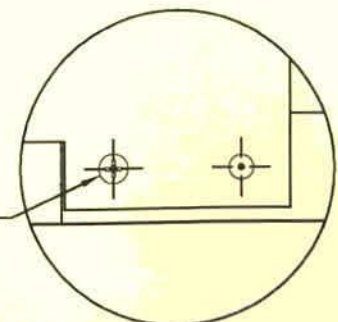
RELEASED06.12.05 *[Signature]*

D2370	Part No.	Description
X	D2370	LITTER ASSEMBLY
4	D2374	STUD
4	D2378	MOUNTING BOLT
2	D2379	RESTRAINT BELTS
1	D2381-1	LITTER PAD
1	D2381-3	LITTER PAD
4	D2484	NUT (OR D3015-1) $\triangle c$
1	D2485	LITTER FRAME
4	AN960JD416L	WASHER
2	MS27039-4-06	SCREW $\triangle c$

**NOTES:**

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE STATED
- 3) FINISH: NONE
- 4) TORQUE SCREWS TO 15-25 in-lb
- 5) REMOVE ALL SHARP EDGES 0.010 TO 0.020 MAX

REMOVE RIVET AT THIS LOCATION,
ENLARGE HOLES TO
Ø0.213 (#3 DRILL) x 0.75 DEEP,
TAP HOLE 1/4-28 UNF x 0.50 DEEP,
SECURE PARTS WITH
 $\triangle c$ MS27039-4-06 SCREW (1)
(2 PLACES)

**DETAIL A**
RIVET REPLACEMENT**Copyright © 1995 by DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

FERNO Aviation, INC.

735-B Branch Drive
Alpharetta, GA 30004
Office 770.521.1005 Fax 770.521.0910
<http://aviation.ferno.com>

Packing Slip

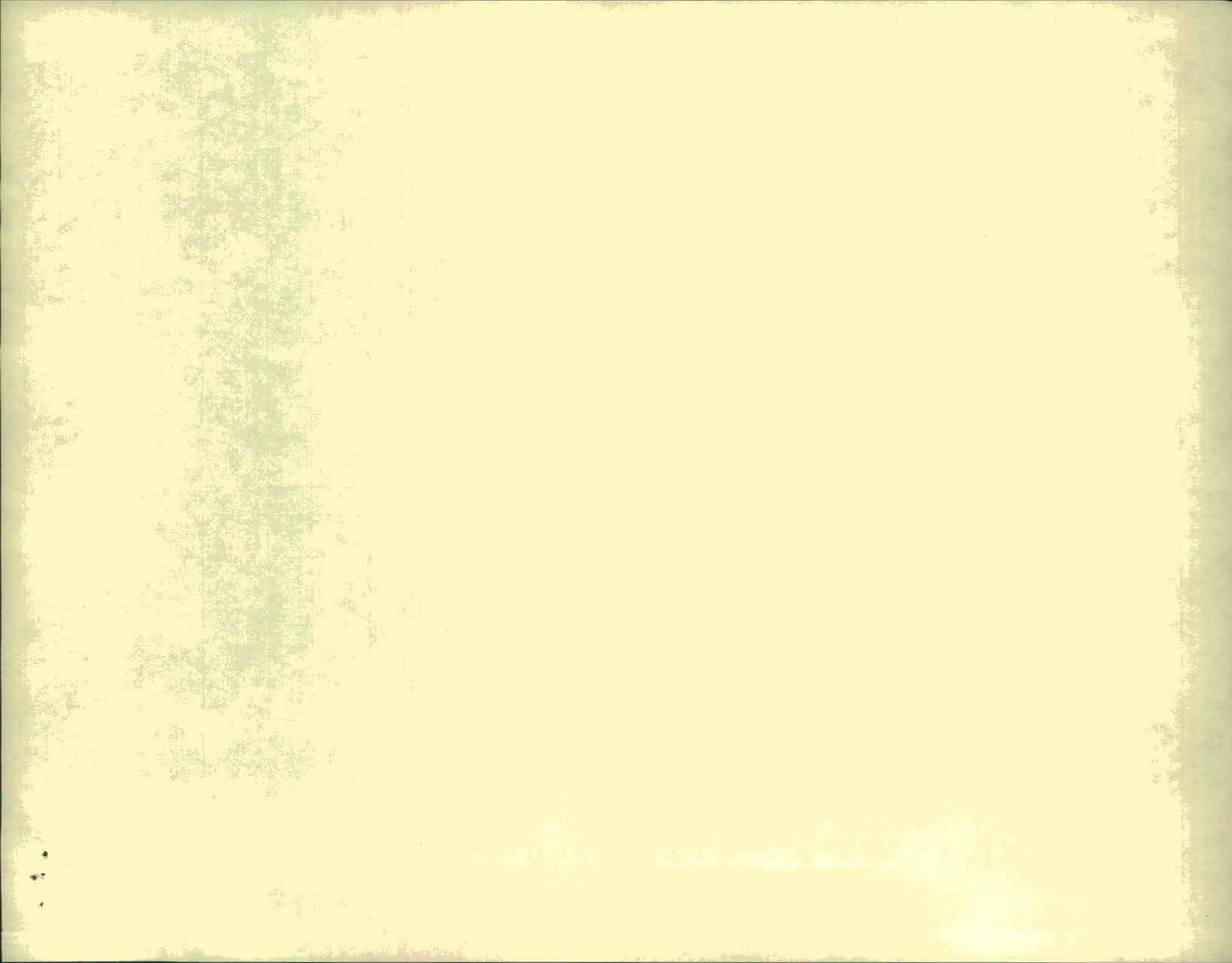
DATE	PACKING SLIP NO.
1/7/2013	12724

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Acct Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO17852

P.O. NUMBER	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
PO17852	Net 30	KD	1/7/2013	Federal Express	Wilmington OH	
ITEM	DESCRIPTION				QTY ORD.	QTY DEL.
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints (HS Code 8803.30.00.00) Serial Numbers: 12N241683 and 12N241686 NOTES: 1. The FAA approved restraints were shipped separately to Linda Lacelle's attention. 2. Freight charges being taken care of by Ferno Washington.				2	2

Thank you for your order!



FERNO *Aviation, INC.*

735B Branch Drive
Alpharetta, GA 30004

Telephone: 770.521.1005
Fax: 770.521.0910

CERTIFICATE OF CONFORMANCE

Date: 01/07/2013

Customer: Dart Aerospace, Inc.

P.O. Number: PO17852

8131115

Part Number	Description	Serial Number
Model 12-2A	Aeromedical Stretcher w/Orange FAA	12N241683
	Approved Cover and Black FAA Approved	12N241686
	Patient Restraints	

We hereby certify that all items in the above shipment have been produced, inspected and found to be in compliance with applicable drawings, customer specifications, and purchase order requirements including the flammability requirements of the Department of Transportation Federal Aviation Administration FAR 25.853 appendix F Part I(a)(1)(ii). All documents utilized were the latest revision in effect on the date of this order, or as specified by buyer.

Robert C. Chinn _{KD}

Robert C. Chinn
QA, Ferno Aviation

